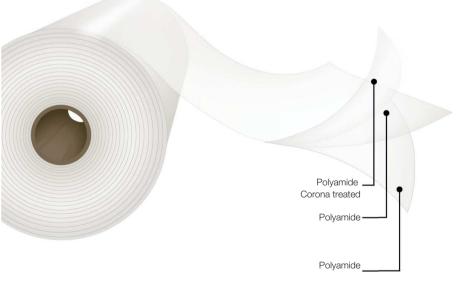
BOPA Film

OPA PlainFilm



CAPRAN[®]



One side corona treated

Description

Transparent biaxially oriented film, treated on one side, providing printing and adhesion properties. The polyamide resin base offers excellent oxygen barrier properties, ensuring the protection and integrity of packaged products. The corona treated side is located on the outside face of the reel.

Main Characteristics

- Good barrier to oxygen and aromas.
- Excellent mechanical properties at high and low temperatures.
- Excellent toughness and puncture resistance.
- High resistance to "Flex crack".
- Excellent brightness and transparency.
- High performance due to its low specific gravity

Applications

This film is designed as the reverse printed outer web in laminations. It can be used in vacuum or modified atmosphere packaging that requires good oxygen barrier, for processed meats, sausage, seafood, frozen products, dairy products and pastas. It is also used in packages that require excellent protection to mechanical stress, puncture and flexcrack resistance. Additionally It is recommended for packages with demanding chemical and oil protection such as those used in pet food and liquid cleaners. This film laminates are frequently found in stand-up pouches and large bag formats. It meets FDA and EU regulations for food contact.

* Important Considerations

*It is recommended to store this material at conditions not exceeding 30°C, in a place without exposure to sunlight and with a relative humidity of 60%. To protect against humidity and avoid film blocking, rolls should stay covered with plastic overwrap when not in use.

*The information in this data sheet is based on tests carried out in our laboratories and is intended to be used for reference only, and does not constitute a specification. Therefore, should not be construed as a guarantee of performance. It is the responsibility of the user to carry out the necessary tests to guarantee its use for the intended applications. *This product complies with FDA and EU regulations. For more information, please visit our website: https://www.obengroup.com/en/documents

www.obengroup.com

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Standard Dimensions

*This product has lot size and width restrictions. Please consult your sales representative.

ns *	Film Code	Thickness (mils)	Yield (in²/lb)		Core	30" Ф Outs	ide Diam.	Treatment		
				Width (in)	Size	Length (ft)	Weight (lb/in)			
s lot size tions. our sales	AT 10	0.39	59,600	14 to 85	6"	125,400				
	AT 12	0.47	49,700			104,400		Corona outside		
	AT 15	0.59	39,800			83,700	25.19			
	AT 20	0.79	29,800			62,700	25.19			
	AT 22	0.87	27,100			57,100				
	AT 25	0.98	23,900			50,200				

Typical Values of Physical Properties **

**Information and data presented in this data sheet is intended to be used as general guidelines.Physical properties specifications are available upon request.

Property	Unit	Testing Method	Thickness in Mils						
Property			0.39	0.47	0.59	0.79	0.87	0.98	
laze		%	ASTM D1003	2.5 3.5					4
Gloss 45°	-	70	ASTM D2457	100					
Coefficient of Friction - Kinetic	N/N		ASTM D1894	0.4					
Coefficient of Friction - Kinetic	T/T			0.45					
Tensile Strength	DM	lb/in ²		34,900					
	DT	10/11		45,000					
Elongation at Break	DM	%	ASTM D882	110					
Liongation at break	DT	70	ASTIVI DOOZ	80					
Secant Modulus 2%	DM	lb/in ²		503,300					
Secant modulus 270	DT	10/11-		423,600					
Surface Tension	dyn/cm	ASTM D2578	58						
Oxygen Transmission Rate (73.4 °F, 0 % R.H.) -		cm3/(100 in ² .day)	ASTM D3985	4.8	4.0	3.5	2.5	2.0	1.8



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